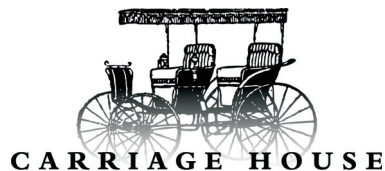


ALUMINUM COLLECTION™

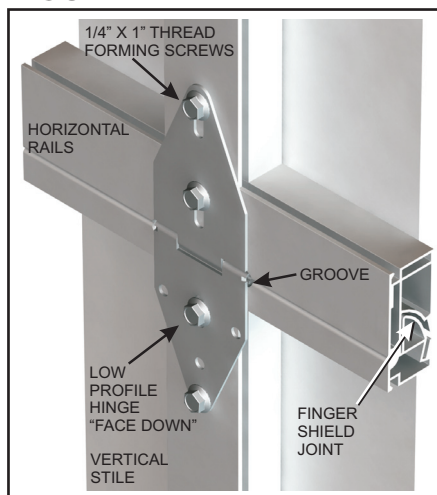
DOOR SUPPLEMENT

EXTRUDED ALUMINUM TYPE DOORS



1. Follow the regular Instruction Manual except the extruded aluminum type door does not have clip-on Finger Shields. The Finger Shields are designed into the aluminum door extrusion. Stack sections following Aluminum Door Section Placement Chart. See other side.
2. For doors up to 9'(2740) high, fasten all low profile hinges "face down" into the grooves provided in the horizontal rails with 1/4" x 1" thread forming screws. Fasten to stiles and rails using the pre-drilled 1/8"(3) holes. See FIGURES 1 and 2. For doors over 9'(2740) high, fasten all low profile hinges regular "face up".
3. Use reasonable care in fitting/stacking each carriage house door section over the clear polycarbonate finger shield inserts that are screwed inside the vertical board/stile designs. See FIGURE 3.
4. Install Lock-on Bottom Roller Bracket as shown in FIGURE 4.

FIGURE 1



"INSIDE" ALUMINUM DOOR SECTIONS UP TO 9'(2740) HIGH

FIGURE 2

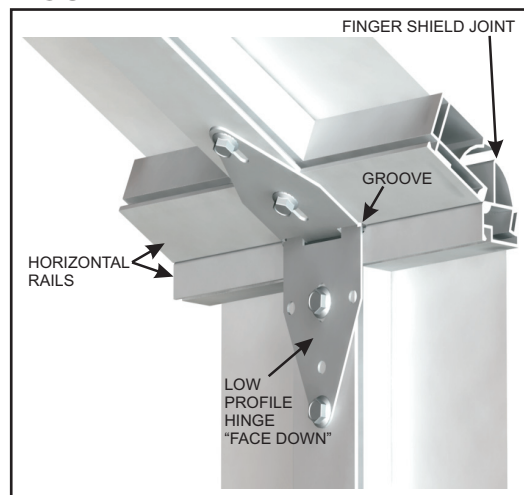


FIGURE 3

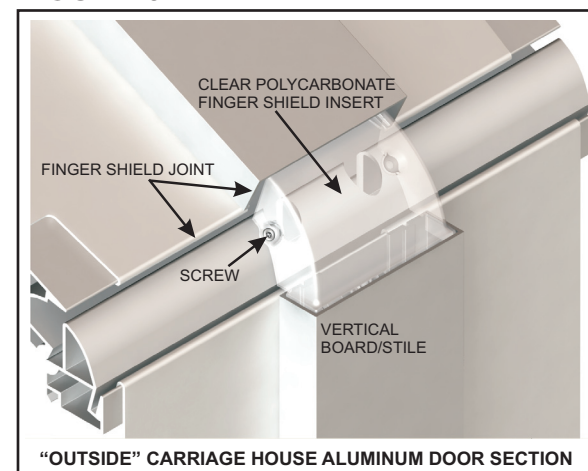
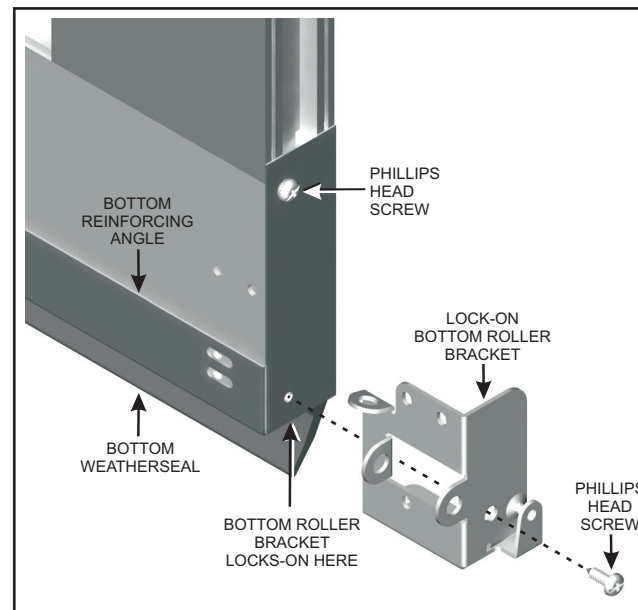


FIGURE 4



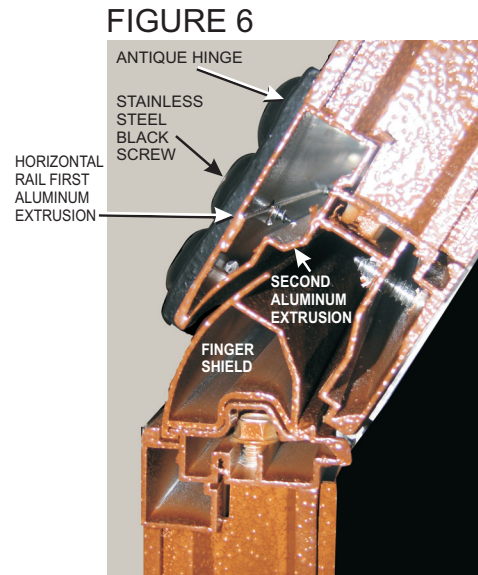
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Optional Antique Hinge and Handle Instruction

5. Decide, level, mark, and drill one 1/8"(3) hole through first aluminum extrusion in horizontal rail.
See FIGURES 5 and 6.

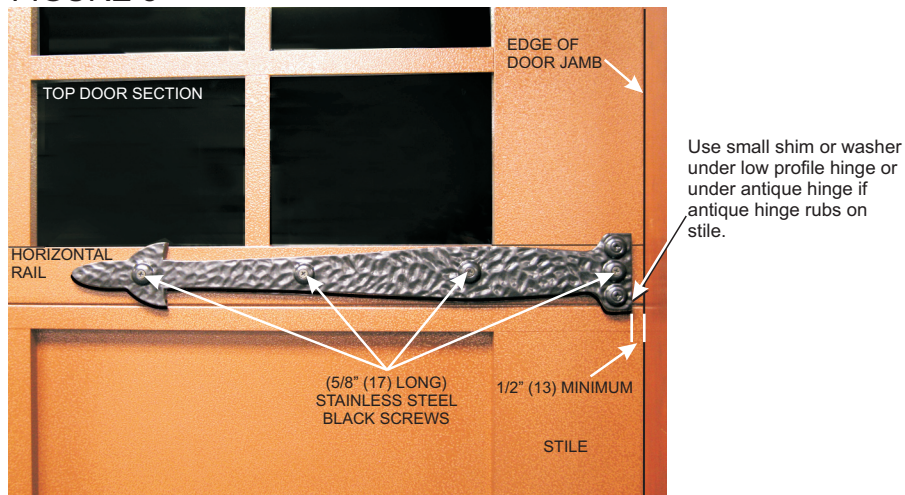
Attention! Do not drill through second aluminum extrusion.
See FIGURE 6

6. Fasten Antique Hinge with one (5/8"(17) long) stainless steel black screw provided. See FIGURE 5
7. Level the Hinge with the Horizontal Rail, then drill the other three 1/8"(3) holes in the horizontal rail. Fasten the hinge with three additional (5/8"(17) long) stainless steel black screws provided. See FIGURES 5, 6 and 7
8. Decide, mark, drill, and fasten the remaining hinges and handles following the completed door example. See FIGURE 7

**ALUMINUM DOOR SECTION PLACEMENT CHART**

- a. All door heights are available in 3"(76) increments
b. Top window section is always 24"(610) except on 6'0"(1830) and 6'3"(1910) high doors.
c. 18" = (460); 21" = (530); 24" = (610)

18"	21"	24"	24"	24"	24"	24"	24"	24"
18"	18"	18"	18"	18"	21"	21"	21"	24"
18"	18"	18"	18"	21"	21"	21"	24"	24"
18"	18"	18"	21"	21"	21"	24"	24"	24"
6'0" (1830)	6'3" (1910)	6'6" (1980)	6'9" (2060)	7'0" (2130)	7'3" (2210)	7'6" (2290)	7'9" (2360)	8'0" (2440)
24"	24"	24"	24"	24"	24"	24"	24"	24"
18"	18"	18"	21"	21"	21"	21"	21"	24"
18"	18"	21"	21"	21"	21"	24"	24"	24"
18"	21"	21"	21"	21"	24"	24"	24"	24"
21"	21"	21"	21"	24"	24"	24"	24"	24"
8'3" (2520)	8'6" (2590)	8'9" (2670)	9'0" (2740)	9'3" (2820)	9'6" (2900)	9'9" (2970)	9'9" (2970)	10'0" (3050)

FIGURE 5**FIGURE 7**